



**INNOWACYJNA  
GOSPODARKA**  
NARODOWA STRATEGIA SPÓJNOŚCI

**UNIA EUROPEJSKA**  
EUROPEJSKI FUNDUSZ  
ROZWOJU REGIONALNEGO



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**Ścinawka Średnia 27.02.2015r.**

## **INQUIRE NR 1/2015/STACJA PRÓB**

For the purchase of a test station for hydraulic testing as part of the task:  
"Fittings for high performance and full bore fittings - instrumentation foundry, forging, machining, tools and equipment."

Purchase is planned under the project titled.

"Creation the Centre for Research and Development in the field of modern technology fittings"  
application number POIG.04.05.02-00-033 / 12

in Action 4.5.2 "Support for investments in the modern services sector"  
Innovative Economy Operational Program 2007-2013

### **1. Name and address of the ordering party**

Company name: ZETKAMA R&D SPÓŁKA Z OGRANICZONĄ ODPOWIEDZIALNOŚCIĄ

Address: 57-410 Ścinawka Średnia, ul. 3-go Maja 12

Phone: 748652156

Fax: 748652101

e-mail: mrogalka@zetkama-rnd.pl

NIP 5252489569

REGON 142610694

### **2. Procurement procedure**

Call for proposals

### **3. Description of the contract**

ZETKAMA R&D invited for proposals for the supply of  
testing station for hydraulic test designed to DN15 to DN100.

#### **3.1 List of valves to test at testing station:**

- without flanges (dimensions of the connections of valves' bodies were shown on the drawings):

- DN 15 – drawing 23975
- DN 20 – drawing 23976
- DN 25 – drawing 23977
- DN 32 – drawing 23978
- DN 40 – drawing 23979
- DN 50 – drawing 23980
- DN 65 – drawing 23981
- DN 80 – drawing 23982
- DN 100 – drawing 23983

ZETKAMA R&D Sp. z o.o.  
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57-410 ŚCINAWKA ŚREDNIA  
NIP 525-248-95-69

- flange:

- DN 15
- DN 20
- DN 25
- DN 32
- DN 40
- DN 50
- DN 65
- DN 80
- DN 100

Dimensions of the flange according to the drawing 24180.

3.2 Nominal pressure (PN) of the tested valves:

- PN 1,6 MPa (16bar)
- PN 2,5 MPa (25 bar)
- PN 4,0 MPa (40 bar)
- PN 6,3 MPa (63 bar);
- PN 10,0 MPa (100 bar);
- PN 16,0 MPa (160 bar)

3.3 Type of testing valve:

- stop valve
- check valve
- stop-check valve

3.4 Type the testing:

- According to standard EN 12266-1
- Water Leakage 1.1 x PN
- tightness of the connection (built-in) 1.5 x PN
- Air Leakage 6 bar

3.5 Type of connection for tested valves:

- The butt-welding according to EN 12627
- Flanged DIN EN 1092-1

3.6 tested valves material:

- Steel

3.7 Installation length tested valves:

- The butt welding - a series of 65 BS EN 12982
- Flanged - series 2 BS EN 558

3.8 Requirements for test station:

- Automatic reading (leak detection)
- Visual Leak reading (lack of integrity), using the light indication
- Automatic valve mounting
- Testing in horizontal or vertical position
- Operating the station by 1 person

**4. Term of execution of the subject of the offer:**

until 31.07.2015



## 5. The most advantageous offer will be selected based on the following criteria:

The criterion nr 1 : Unit price ( 60% )

The criterion nr 2 : The ability to carry out tests in a horizontal position (10%)

The criterion nr 3 : The warranty period for the test station ( 10% )

The criterion nr 4 : Degree of automation of the test run ( 20% )

## 6. The way of offer delivery

Offers can be submitted: Electronically to the following address: [pszadkowski@zetkama-rnd.pl](mailto:pszadkowski@zetkama-rnd.pl) or as a hard copy to the company's registered office till 3 P.M. 12<sup>th</sup> of March 2015

Offers submitted after the deadline will not be considered. The date of receipt of the offer by the company matters.

During the study and evaluation of offers Contracting Party may demand explanations concerning the content of bids.

## 7. The offer must contain the following items:

- Full identity data of the bidder (name, address, NIP (tax id), KRS/EDG no. (no. at a registry of entrepreneurs),
- Bid preparation and validity dates,
- Scope and detailed description of the offered services/products,
- Reference to all offer selection criteria included in the enquiry,
- Net and gross total price,
- Terms and date of payment,
- Date/period of execution of the subject of the offer,
- Contact person details (full name, phone number, e-mail),
- Signature of a person authorized to issue the offer.
- Experience in production technology of mentioned items.

Absence of any of the above items may result in rejection of the offer.

Bidders from European Union may participate in the proceedings on the same basis and may submit Polish equivalent documents required in the proceedings .Detailed conditions for the performance of the contract will be specified in the agreement between the Bidder and the Purchaser.

## 8. Modify the content of inquiry

The Purchaser reserves the right to modify the contents of this inquiry. Modification can be made at any time before the deadline for submission of tenders. In the case of modifications, referred to above, the information will be immediately passed to potential Suppliers, which The Purchaser addressed the inquiry.

## 9. Questions about the subject of the contract

For detailed information on the subject and conditions of the procurement, please contact Mr. Przemysław Szadkowski tel.: +48 74 86 52 179, +48 604 942 048 e-mail: [pszadkowski@zetkama-rnd.pl](mailto:pszadkowski@zetkama-rnd.pl)

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PREZES ZARZĄDU

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Signature